



Models for Environmentally Sound and Economically Viable Carbon Dioxide Sequestration Opportunities

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Where Energy Comes From

*It is the genius of a people that determines how much **energy** is produced; the presence of **energy** in the earth is not enough.*

***energy** must be sought first of all in our minds.*

Wallace Pratt, 1934

***energy** substituted for “oil”*

Overview

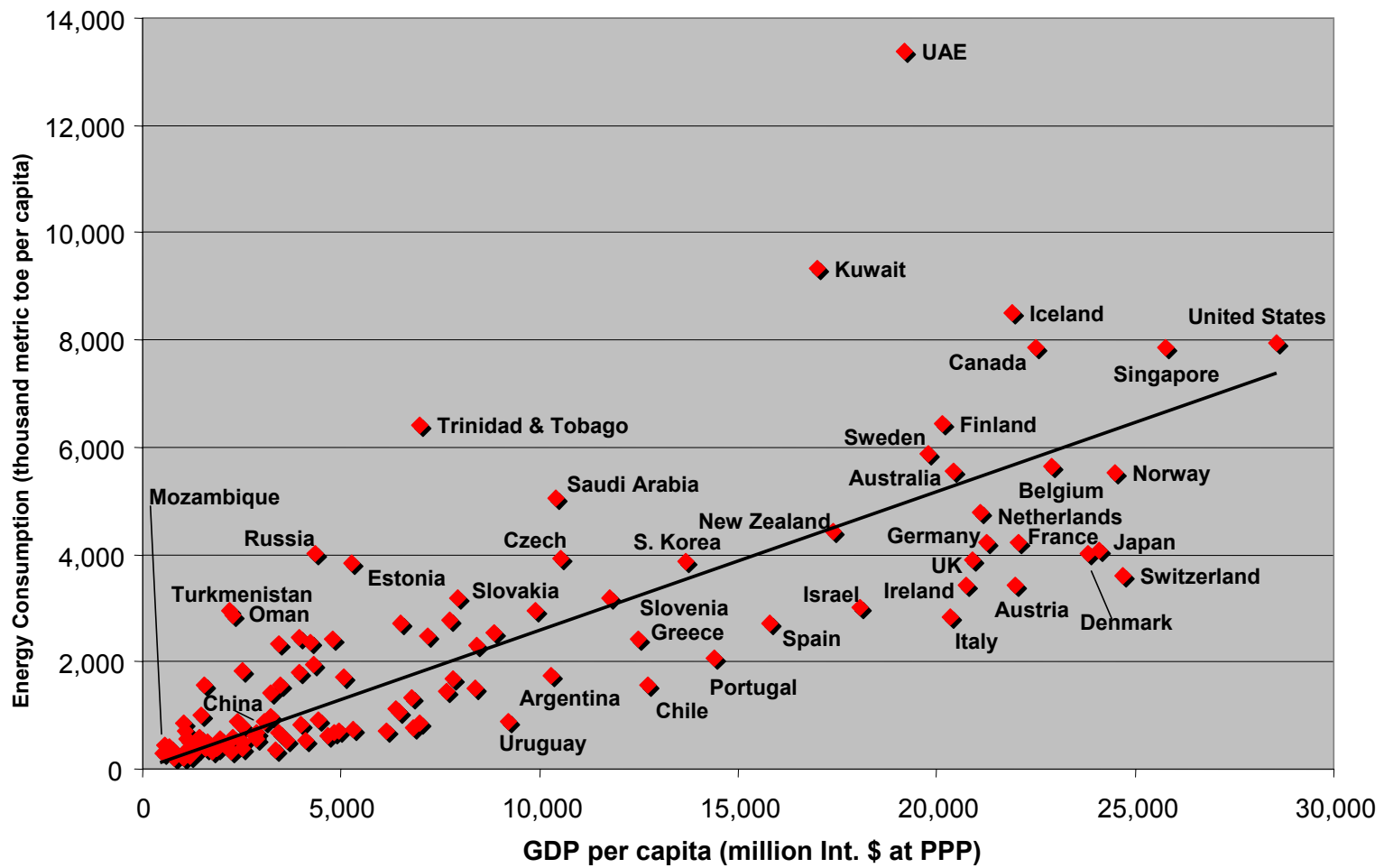


The Challenge

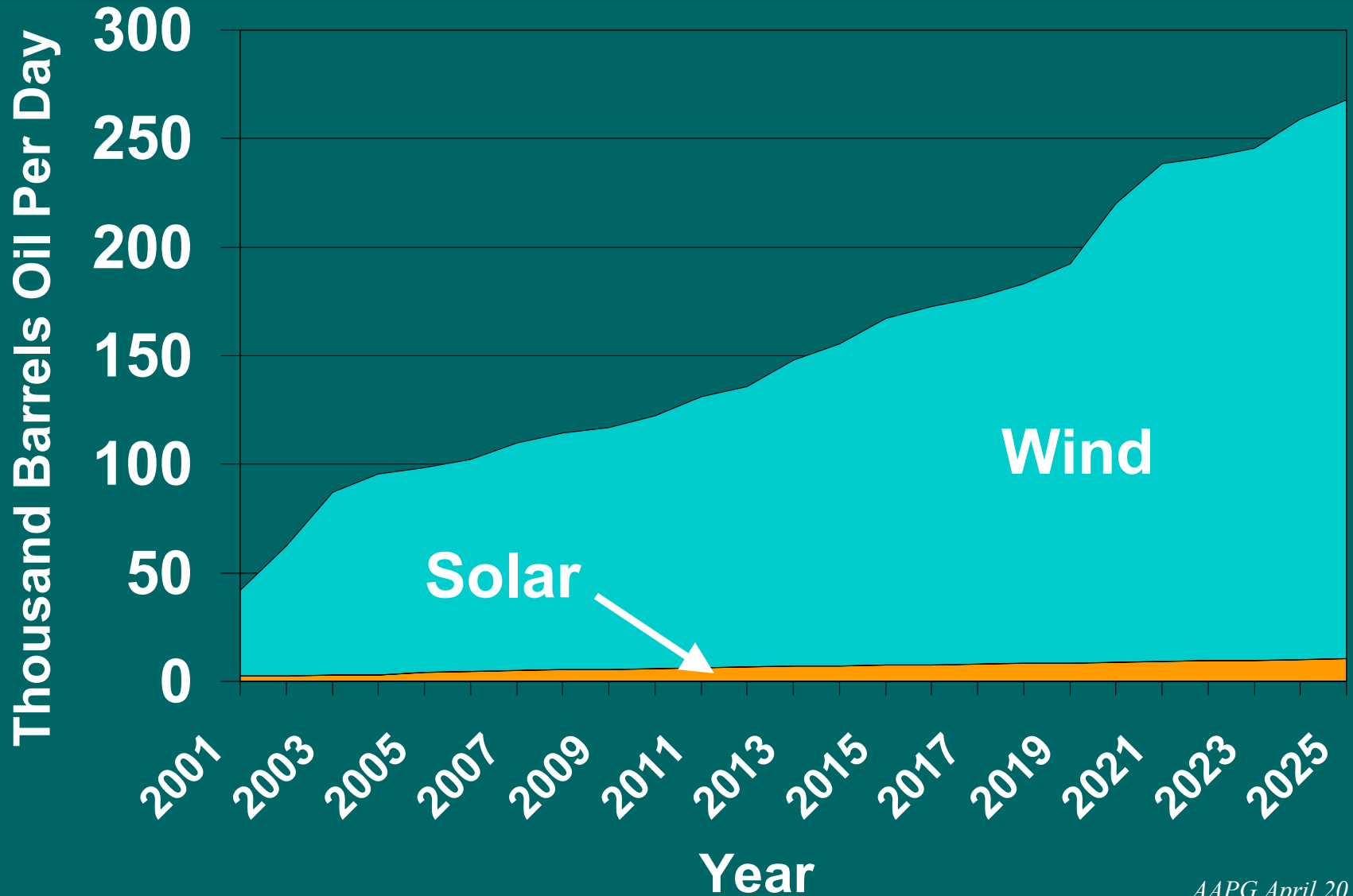
- Energy Today – 214 MMBOE/Day
 - ★ US 45.6 MMBOE/Day
- Energy 2020 – 300 MMBOE/Day
 - ★ US 60.2 MMBOE/Day
- Energy – Basis for Civilization
- The Technical Resource Is Adequate
- Portfolio of Energy Options
 - ★ Technically Sound
 - ★ Economically Sustainable
 - ★ Significant in Size
 - ★ Minimize Environmental Impact

World Energy

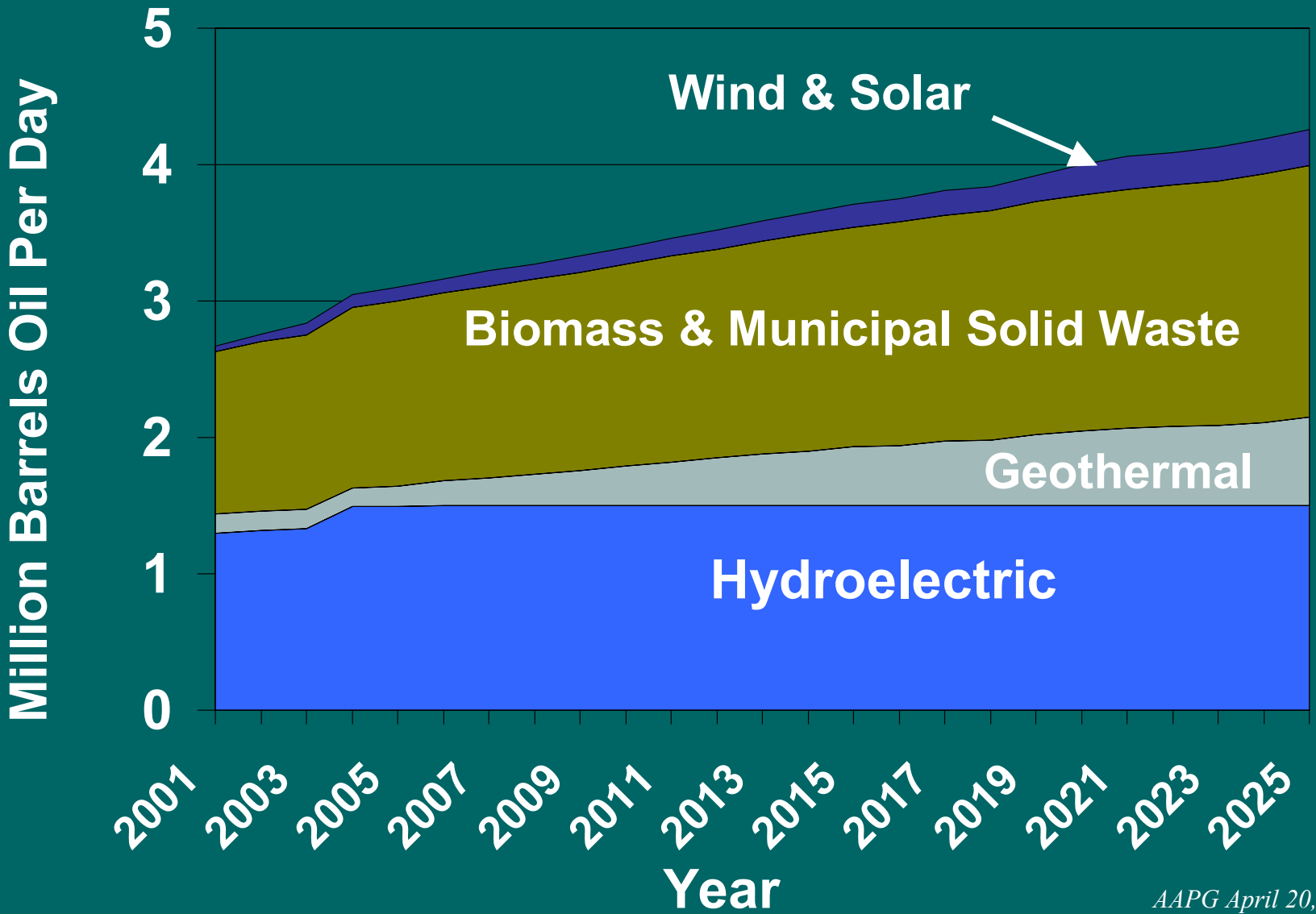
GDP vs. Energy Consumption



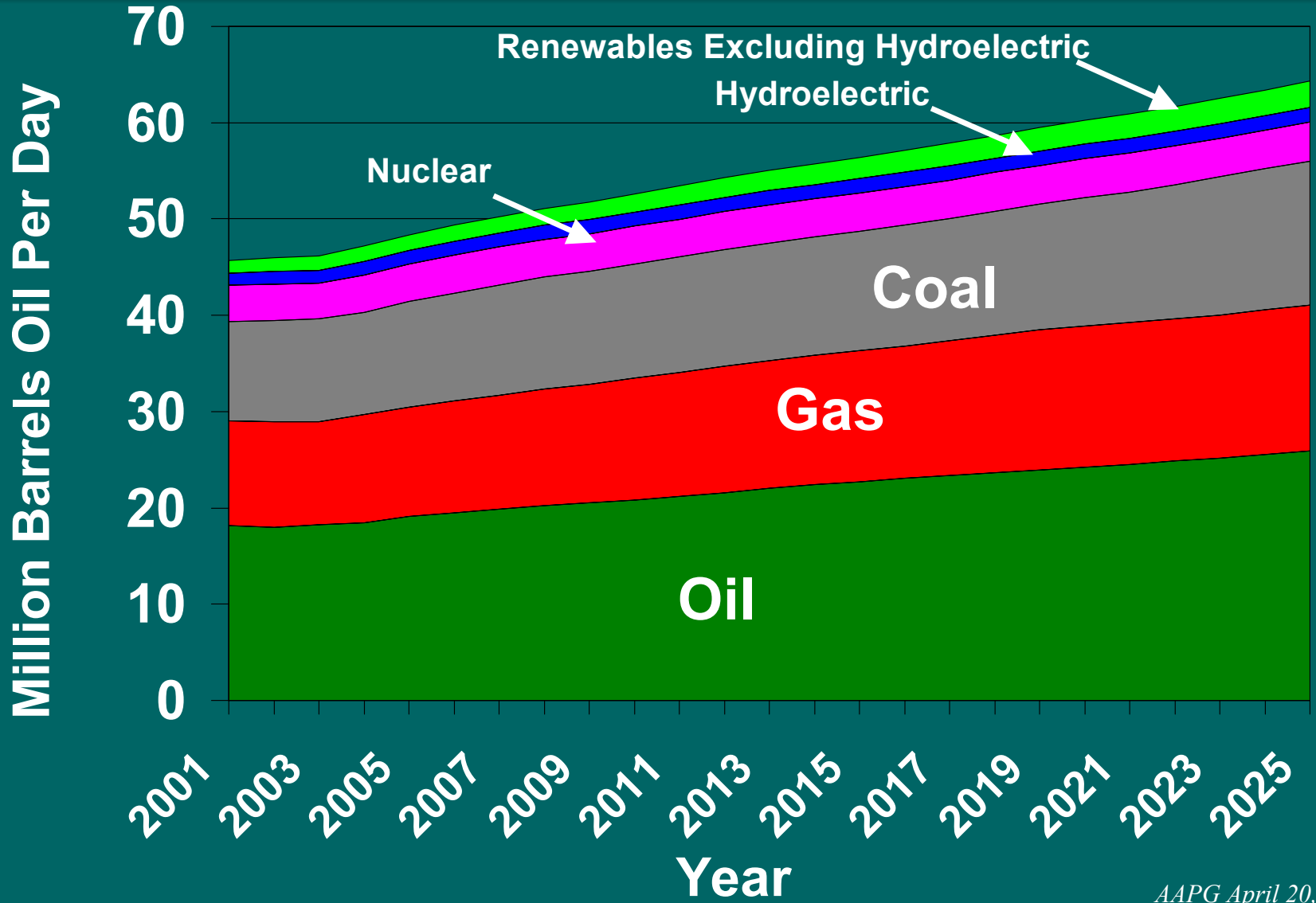
US Future Energy Resources



US Future Energy Resources



US Future Energy Resources



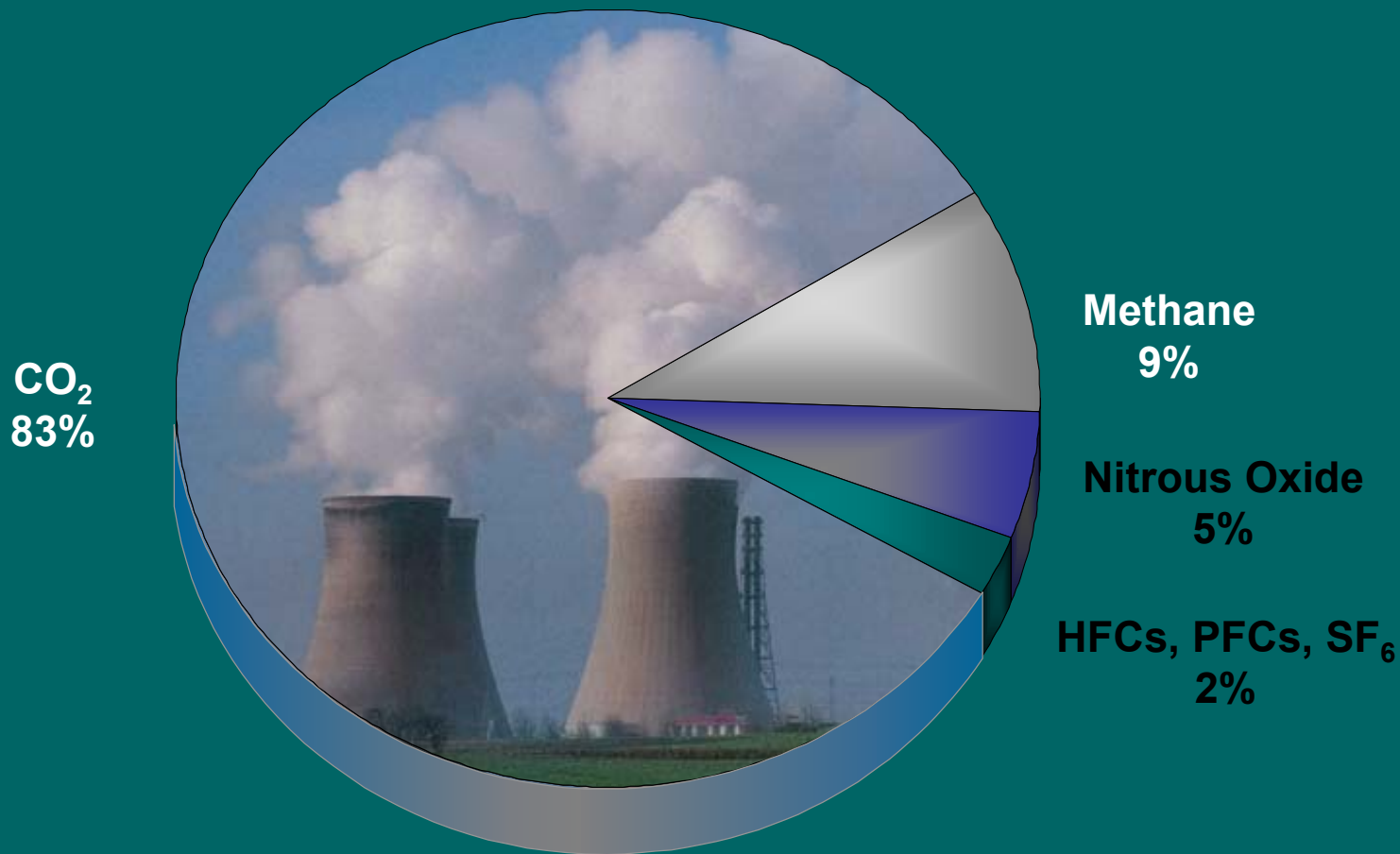


Approach

- Evaluate Greenhouse Gas Resources
- Evaluate Sequestration Opportunities
- Project Goals
 - ★ Economically Viable
 - ★ Environmentally Sound
- Integrated Energy Systems
 - ★ Ethanol Plants
 - ★ Landfills
 - ★ Cement Kilns
 - ★ Zero Emission Power Generation (FutureGen)

CO₂ & CH₄ - The Primary GHG Contributors

United States Greenhouse Gas Emissions (Equivalent Global Warming Basis)



"EIA Emissions of Greenhouse Gases in the U.S.: 2002"



Relative Quality of CO₂ Sources

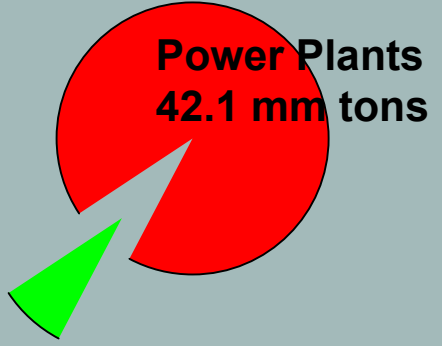
	<u>Quality</u>	<u>Purity*</u>	<u>Quantity</u>
Ethanol	High	99%	Low
Ammonia	High	99%	Low-Mod
Coke Gasification	High	99%	Mod-High
Meth. Reform.	Moderate	65%	Mod-High
Cement	Low	50%	Mod-High
Landfills	Moderate	42%	Mod-High
Power Plants	Low	8-12%	V. High

* dry weight %



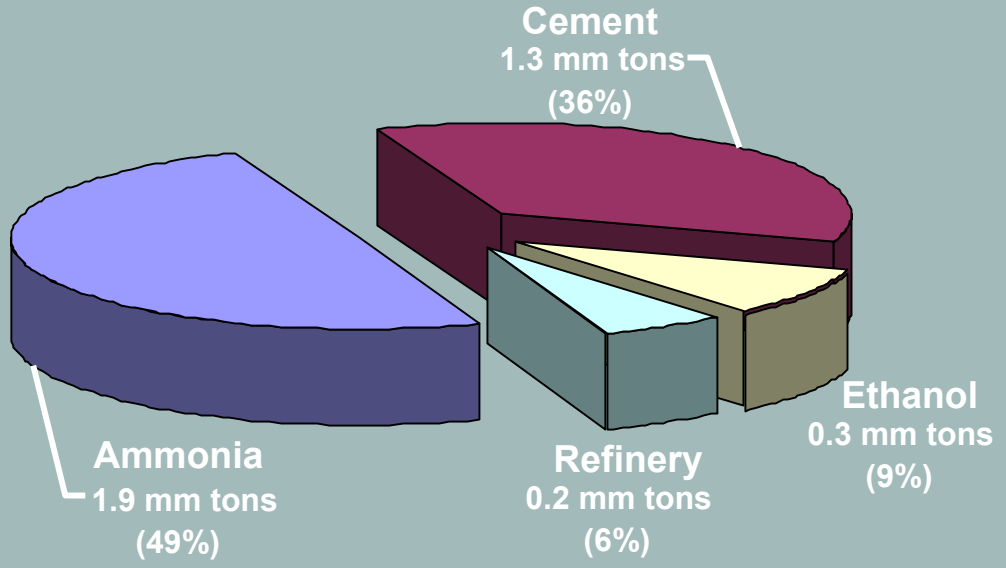
Kansas Sources for CO₂ Capture

Primary Sources



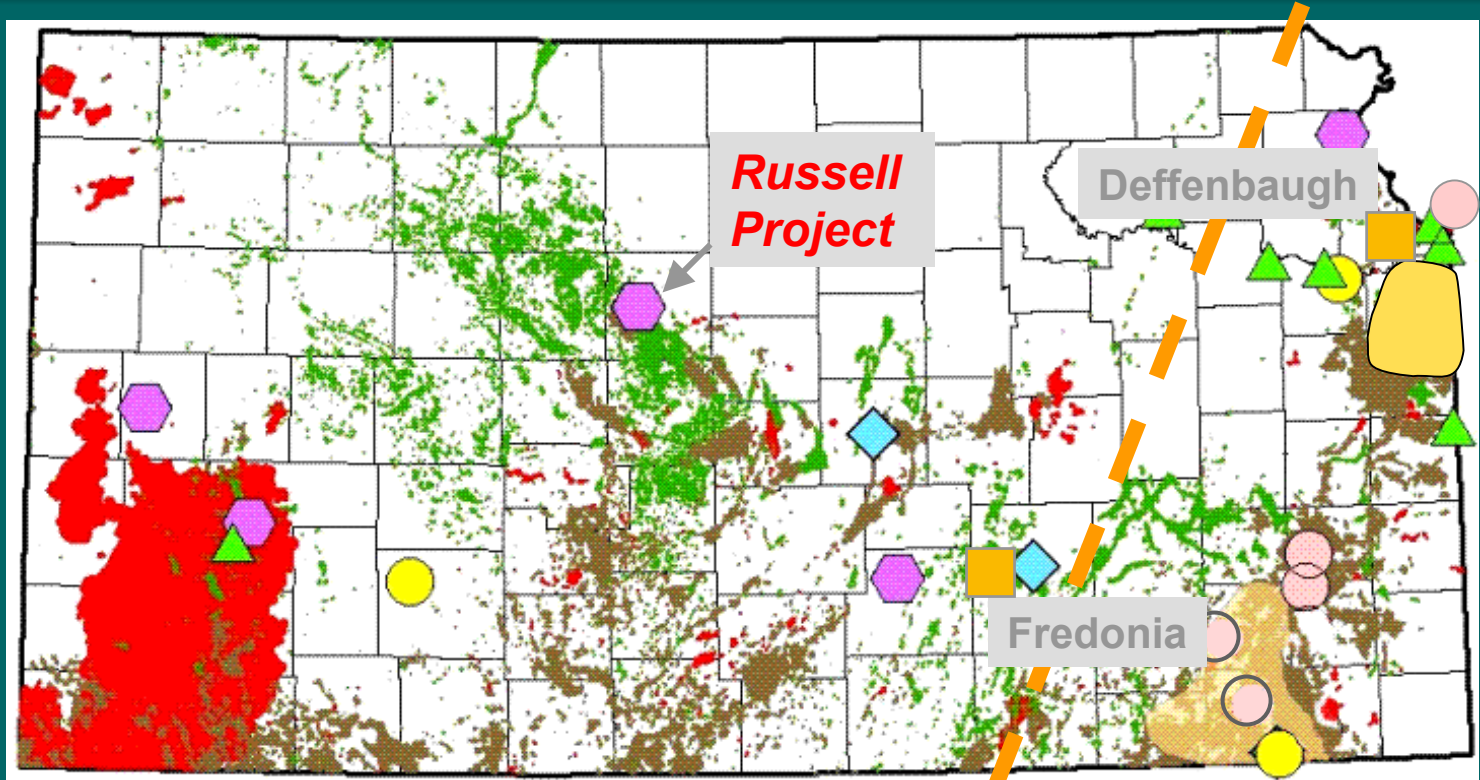
Non-combustion
(3.7 mm tons)

Non-combustion Sources



Annual CO₂ Emissions

Major Kansas GHG Sources



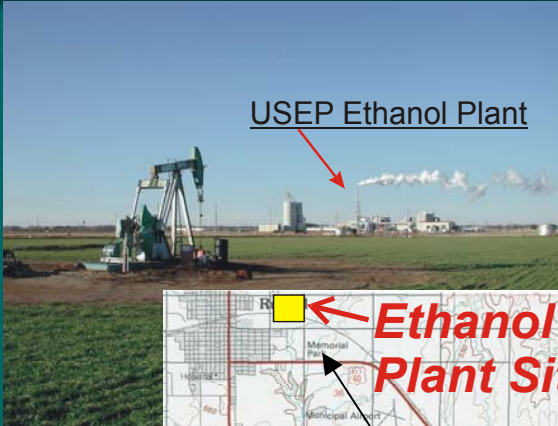
Oil and Gas Fields

- CBM
- Oil
- Oil & Gas
- Gas

Industry

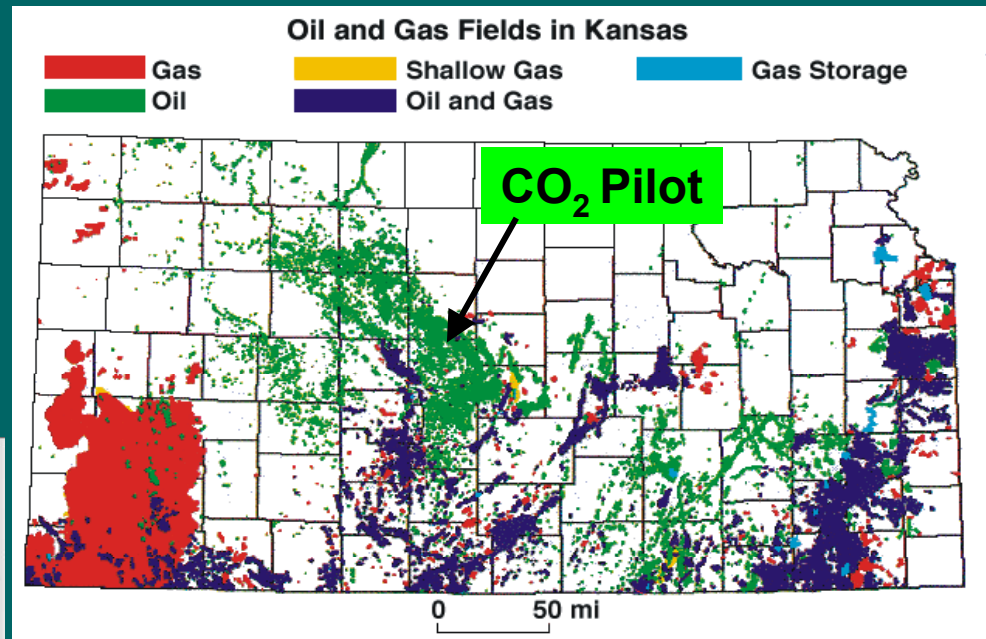
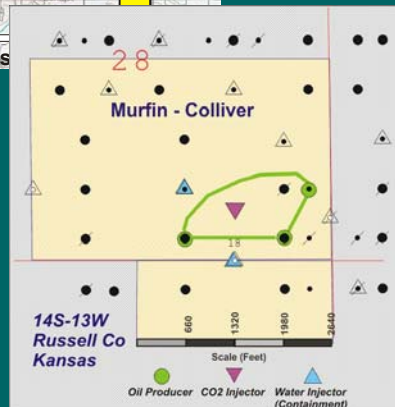
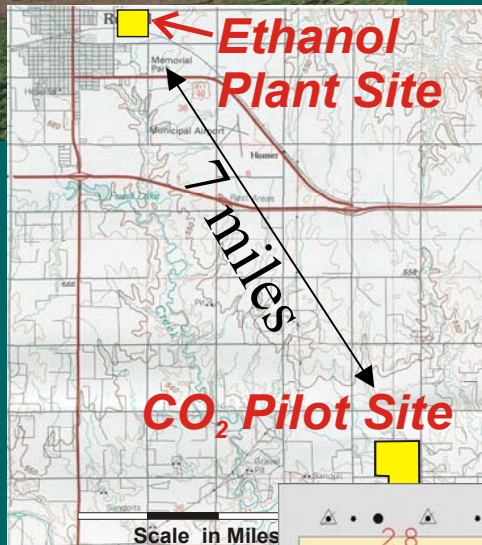
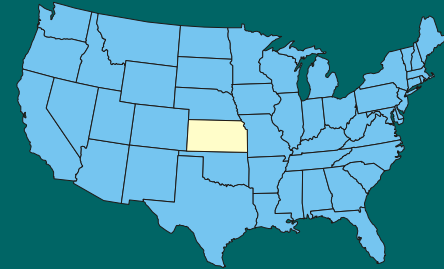
- Cement
- Ammonia
- Power
- Refinery
- Ethanol
- Landfills

Russell, Kansas Project



USEP Ethanol Plant

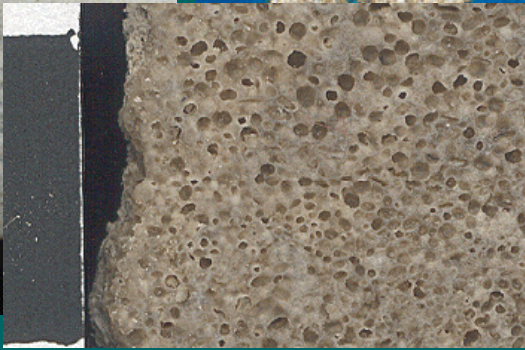
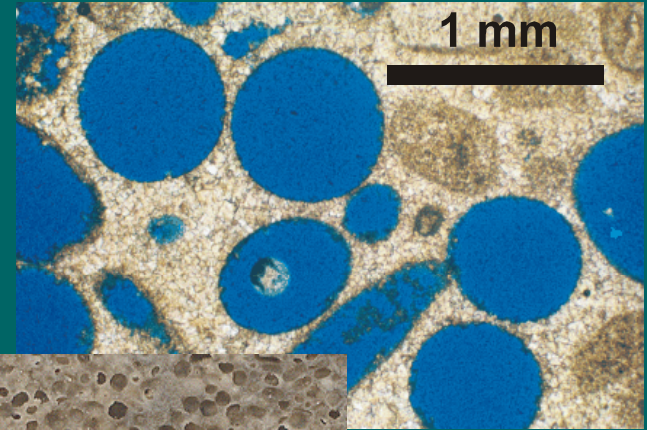
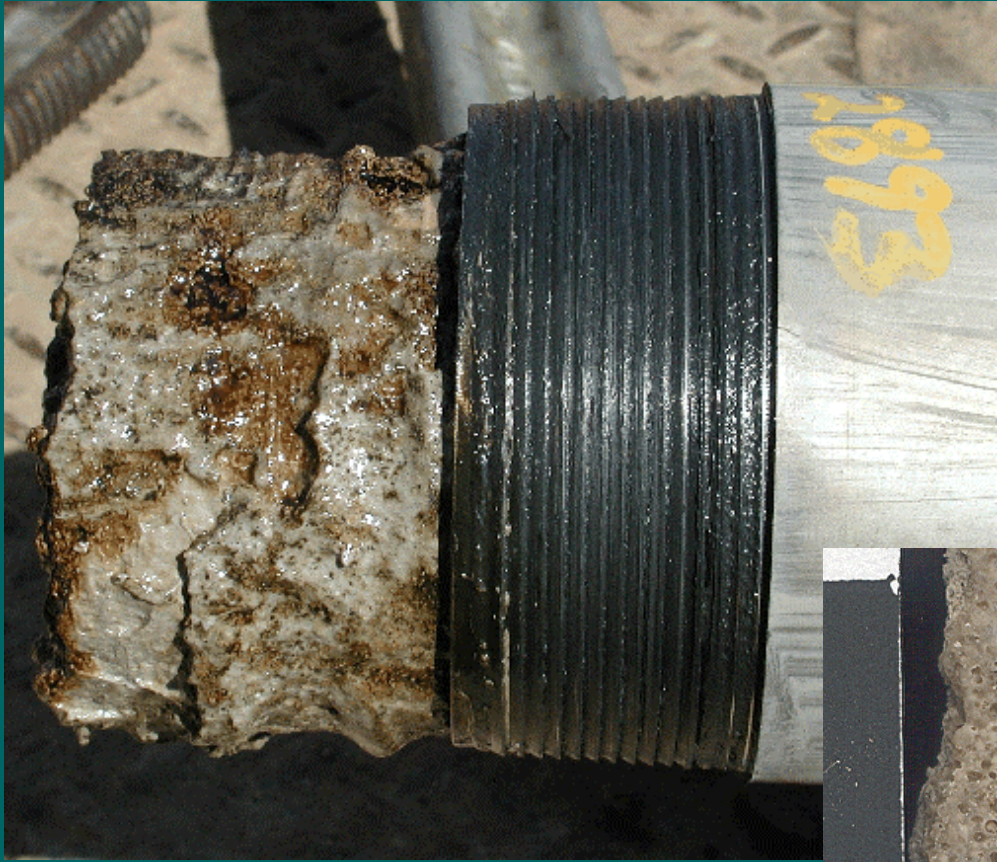
First Sequestration of Agricultural CO₂



Russell is centered in oil, grain and cattle region

The CO₂ EOR Oil Resource

Sorw	30%
Porosity	30%
Perm.	100 md



The CO₂ EOR Oil Resource

Project Life

- ★ Six Years
- ★ Total CO₂ 40-60% PPV
102,000+ mcf

Injection

- ★ December 1, 2004
- ★ 32,000 mcf (1,666 mt)
- ★ Average Daily 240 mcf
- ★ Est. 120-180 Days to CO₂ Breakthrough

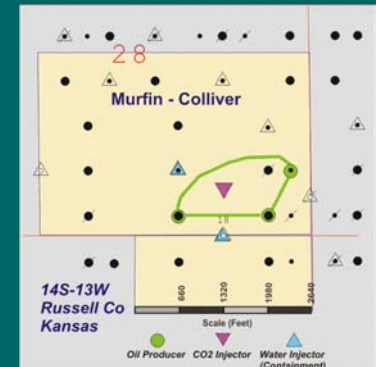
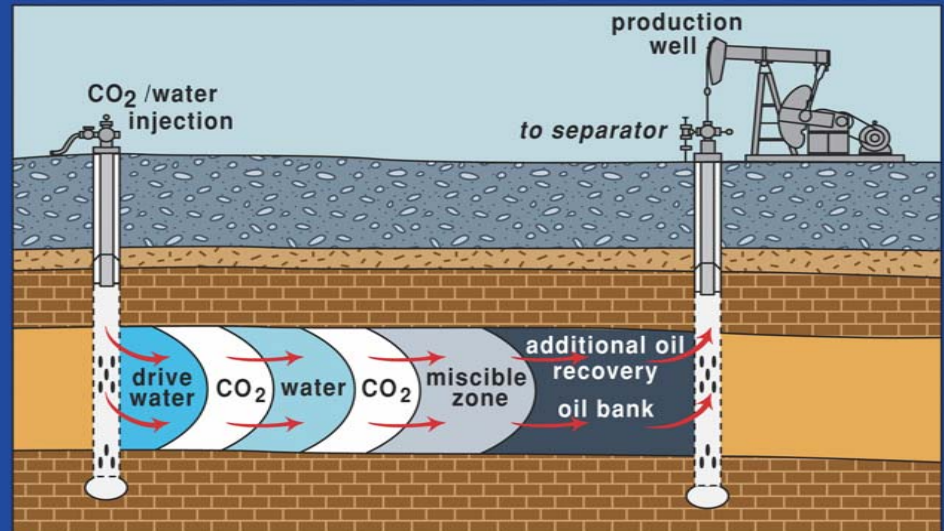
Production

- ★ March 3, 2004
- ★ Current 3 BOPD
- ★ EUR 20,000 Barrels

Sequestration

- ★ 5,209 metric tons

Carbon Dioxide Flooding



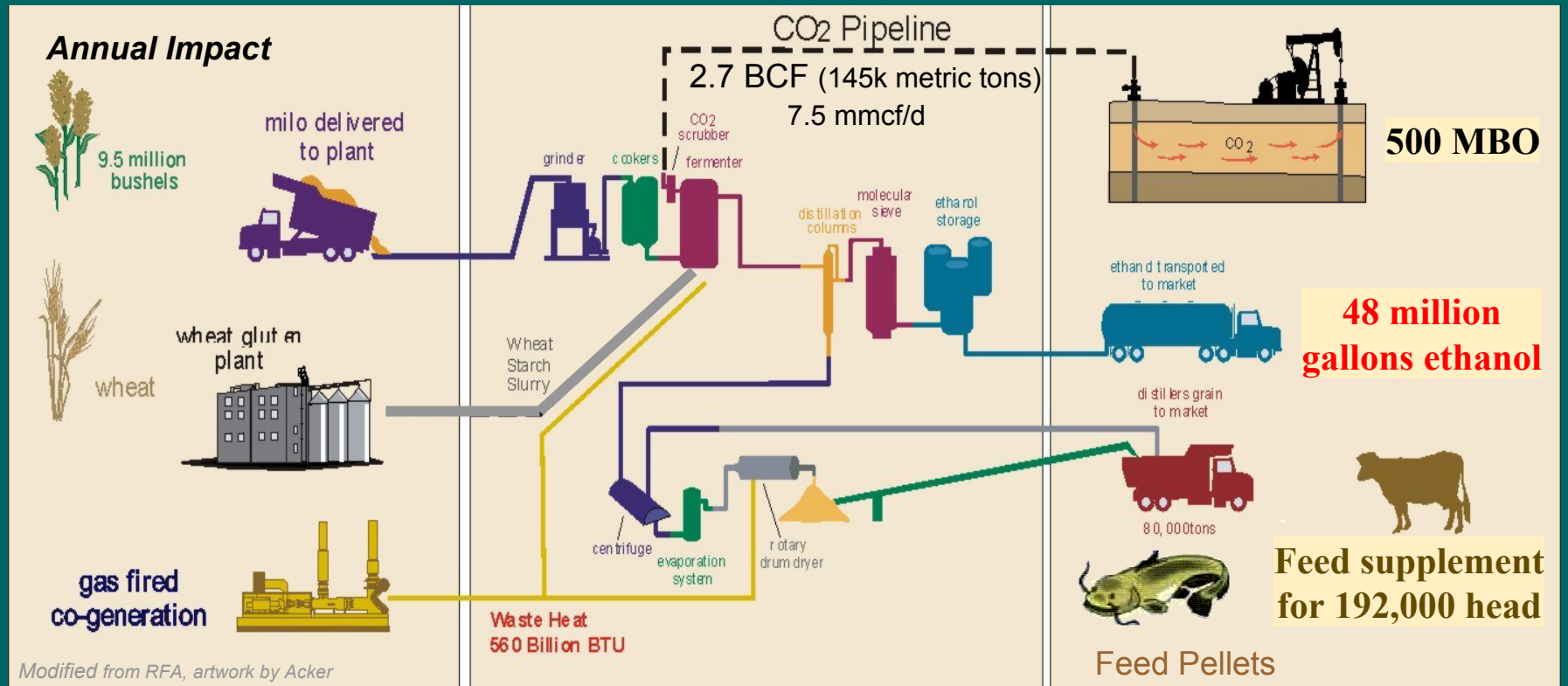
Russell Integrated Energy System



Raw Materials

Ethanol Plant

Products



Modified from RFA, artwork by Acker

1 metric ton CO₂ = 19 mcf

AAPG April 20, 2004

Kansas CBM Production

Middle Pennsylvanian

- ★ High volatile- to medium volatile-bituminous
- ★ Coals < 6 ft thick
- ★ Depth 450 – 1300 ft.
- ★ Gas Content
Up to 360 SCF/Ton

Activity

- ★ 1800 Wells
- ★ Estimated Annual Production
10 Bcf

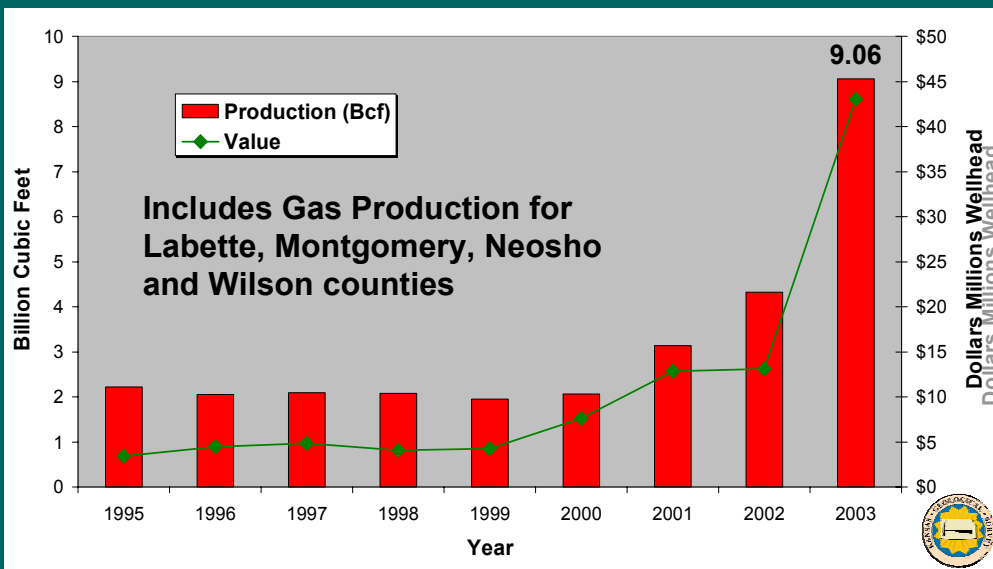
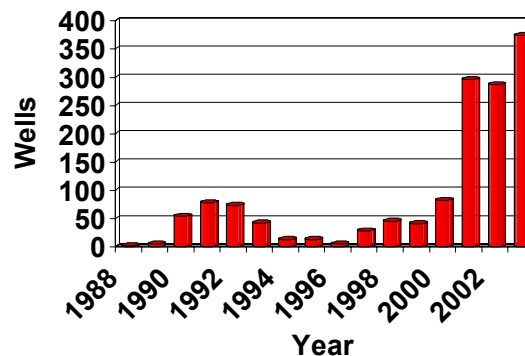
Distribution

- ★ Southeast Kansas

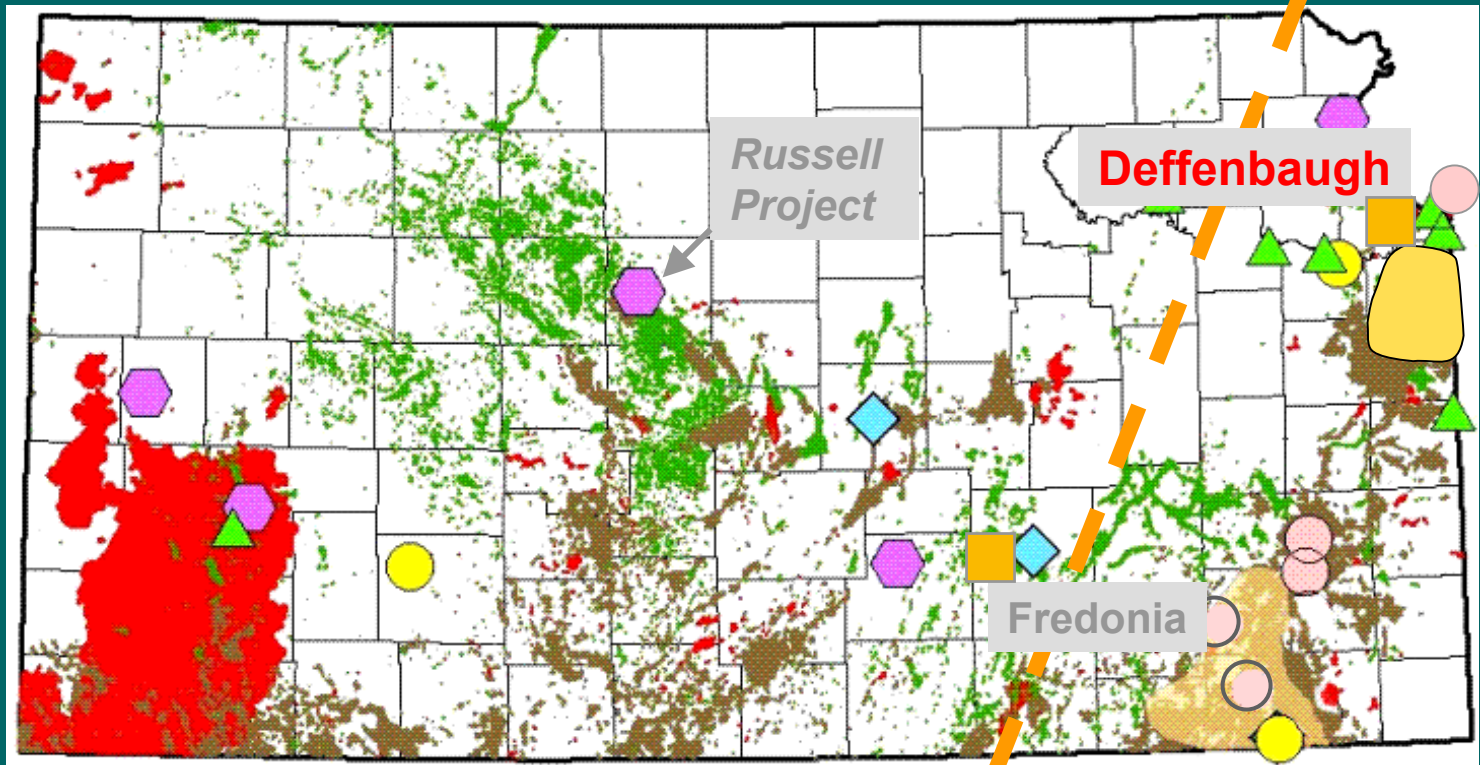
Production

- ★ Trace to 300+ MMcfd
(average 90 Mcfd)
- ★ 10 to 20 BWPD per well
TDS typically 90,000 ppm
Arbuckle Disposal

Kansas Coalbed Methane Wells



Major Kansas GHG Sources



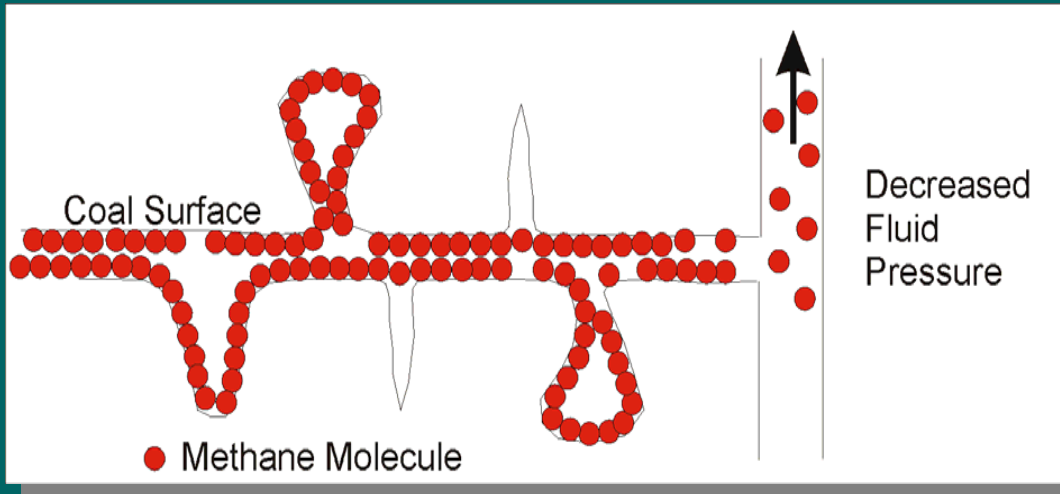
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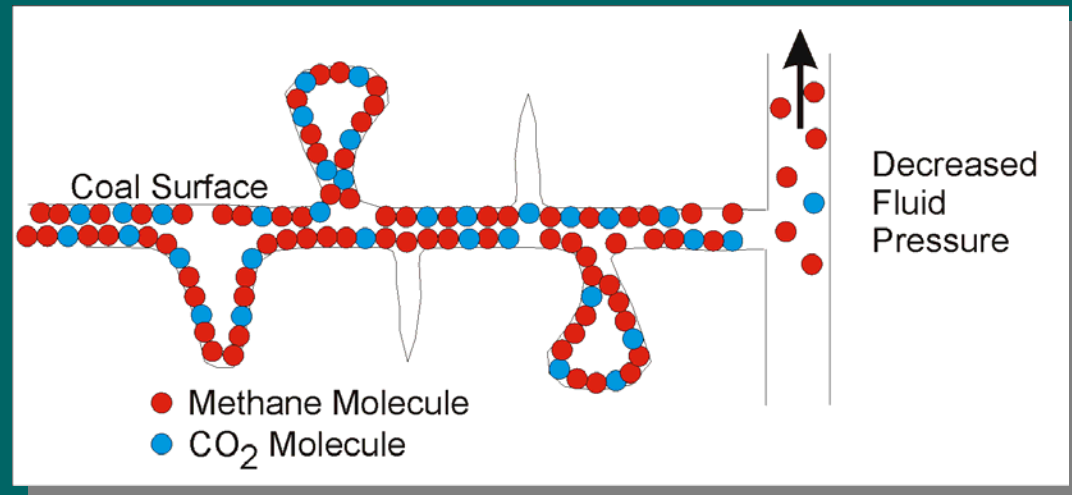
- Cement
- Ammonia
- Power
- Ethanol
- Refinery
- Landfills

Methane Production from Micropores



Desorption

Differential Adsorption



Landfill Gas

Landfill Gas (LFG)

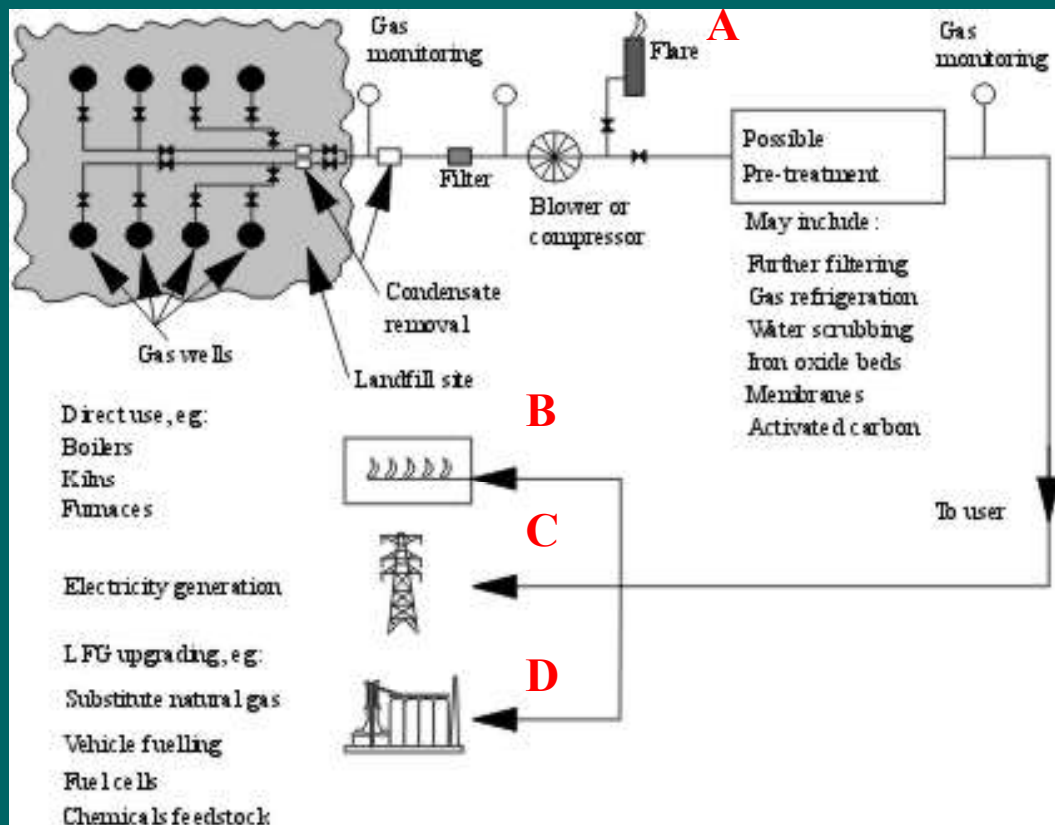
- ★ 9.3 % US Greenhouse Gas Emissions
- ★ 8.1 Million Metric Tons CH₄
 - 4.9 Million Captured
 - 2.4 Million Flared
- ★ \$1.09 mcf subsidy

Capture Costs

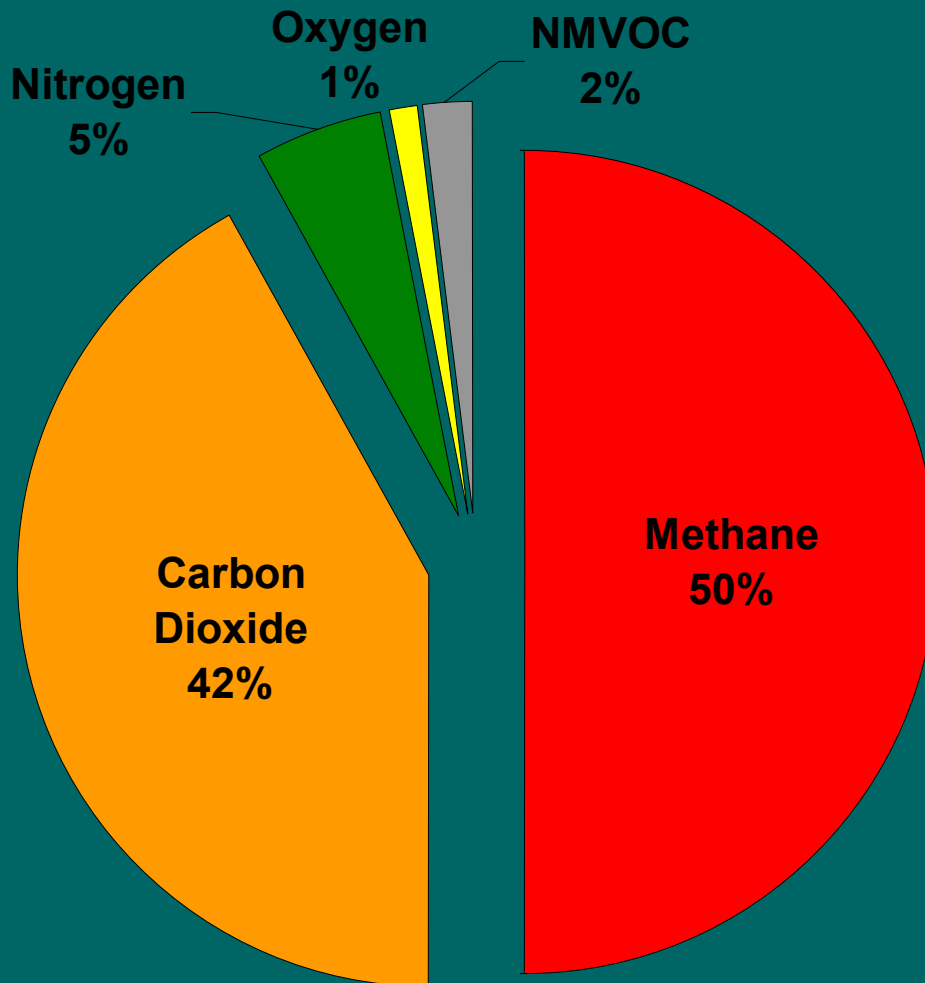
- ★ 12-15 Cents/Kwh
Assuming 33% efficiency

Deffenbaugh Facility

- ★ LFG 4.5 mmcf/day
54 mmcf CO₂ equiv.
- ★ CH₄ 1.8 mmcf/day sold
- ★ 116 tons CO₂ and NMVOC vented per day



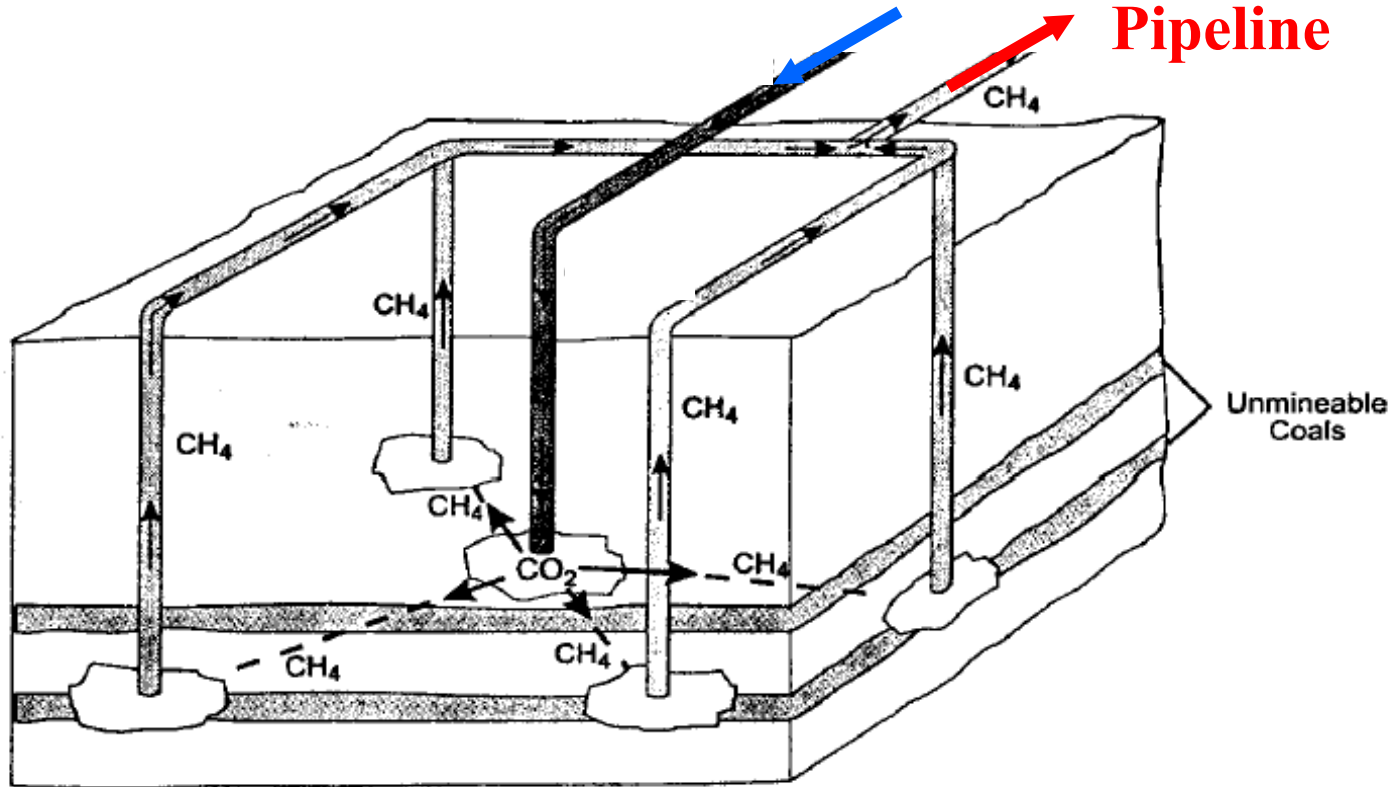
Landfill Gas



Landfill Gas

Landfill Gas (LFG)
 CH_4 , CO_2 , NMVOC

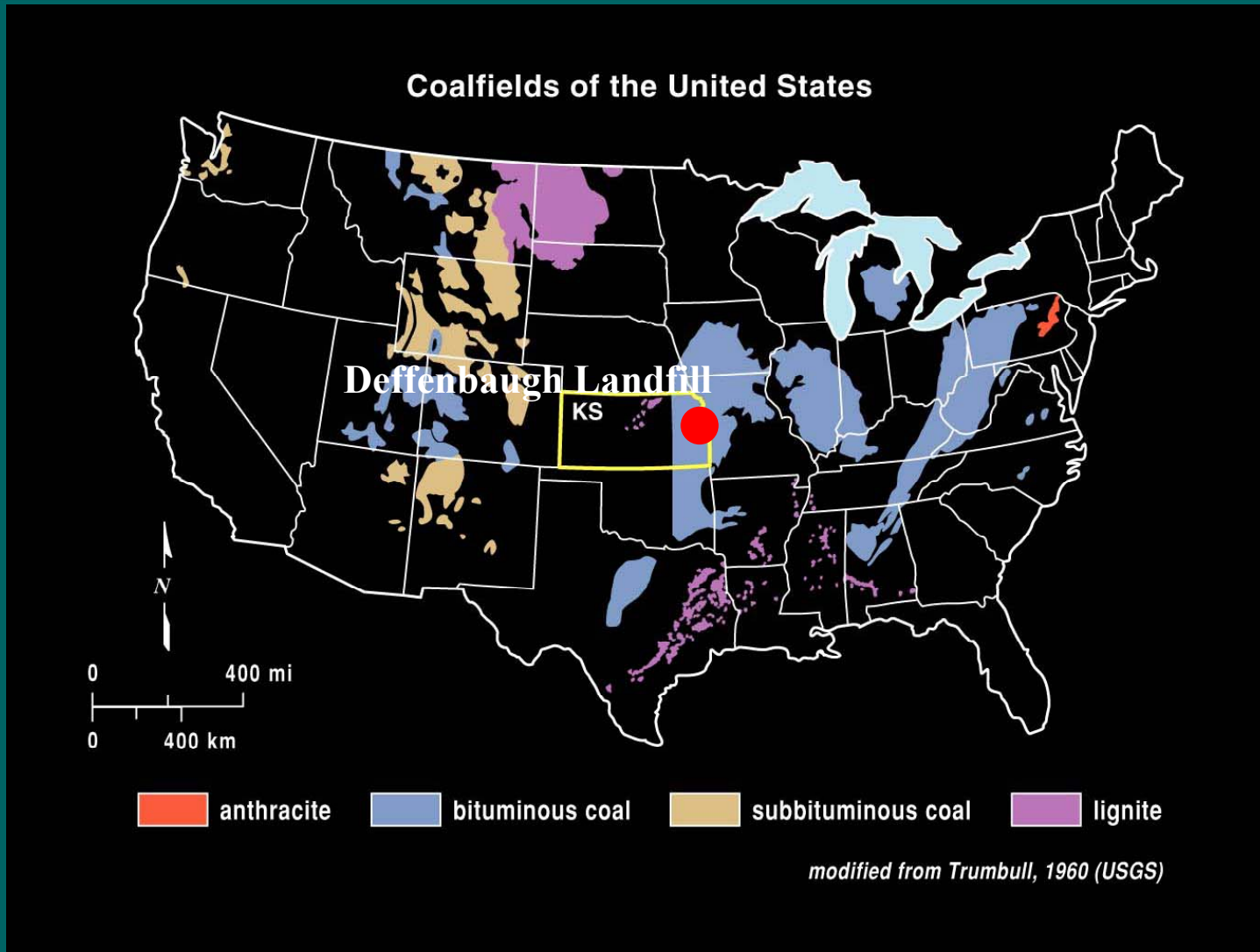
CH_4
Pipeline



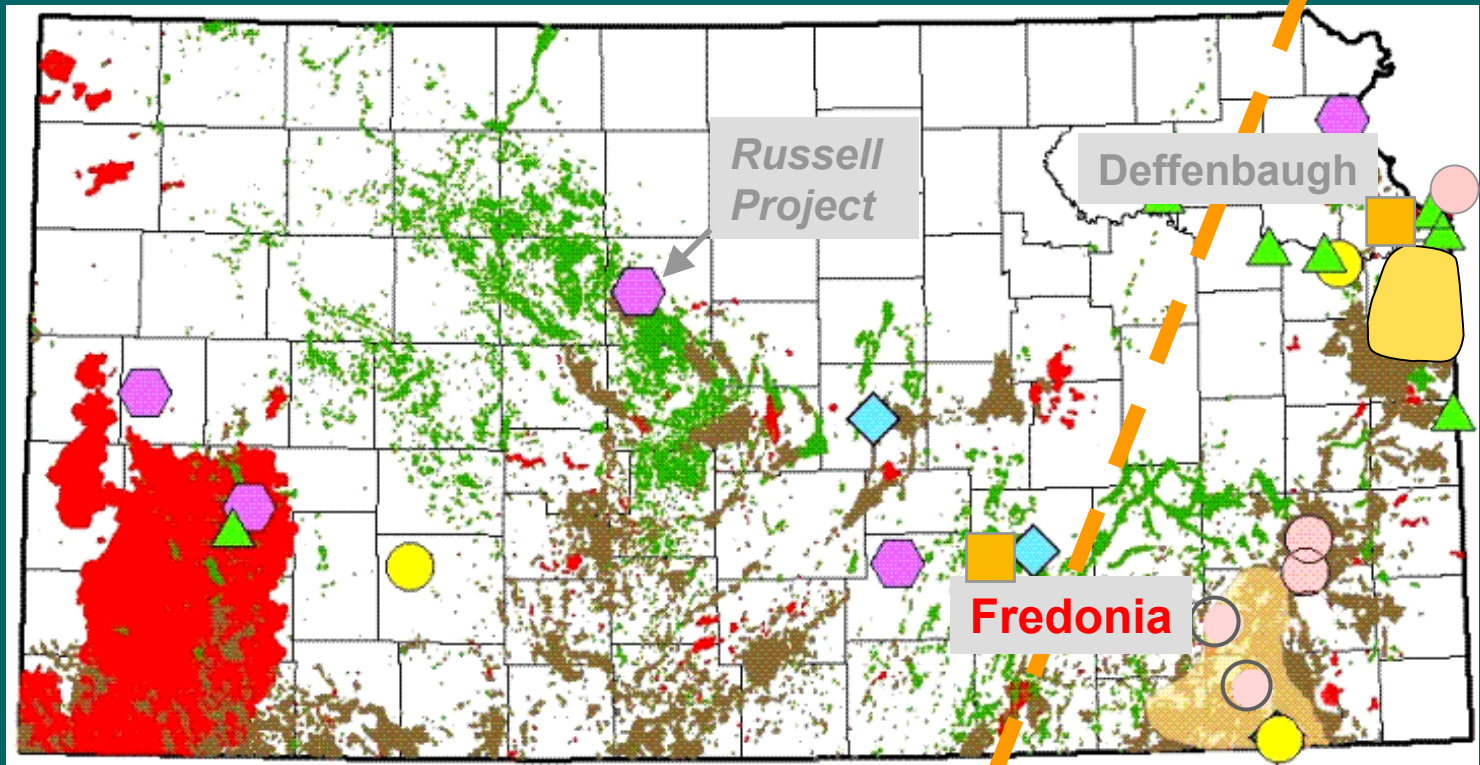
Landfill Gas



Landfill Gas



Major Kansas GHG Sources



Oil and Gas Fields

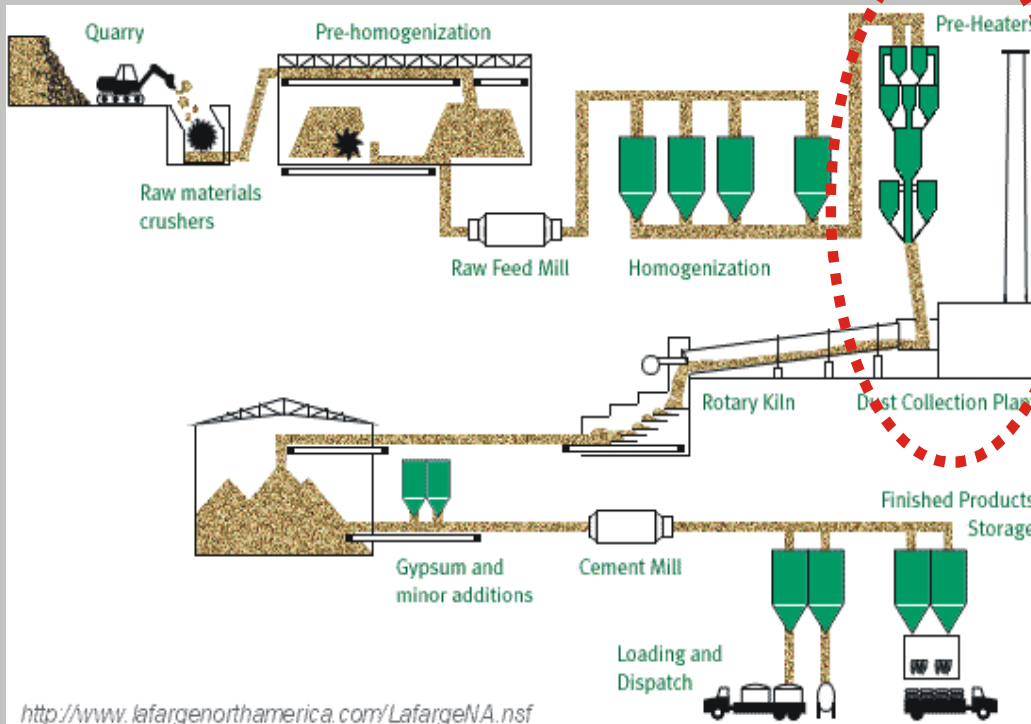
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Industry

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Cement Production

Dry Kiln Portland Cement Process



Calcination Process
 $\text{CaCO}_3 \rightarrow \text{CaO} + \text{CO}_2$
0.51 tons CO_2 / ton
cement

CO_2 and N_2 kiln gas
mix may be suitable for
ECBM with little
processing

Fredonia Flue Gas and Potential SE Kansas Markets

Present Composition

	% Weight
N ₂	47.3%
H ₂ O	22.6%
CO ₂	19.3%
O ₂	10.6%
	99.8%

5000 tons/day at 332° F (167° C)

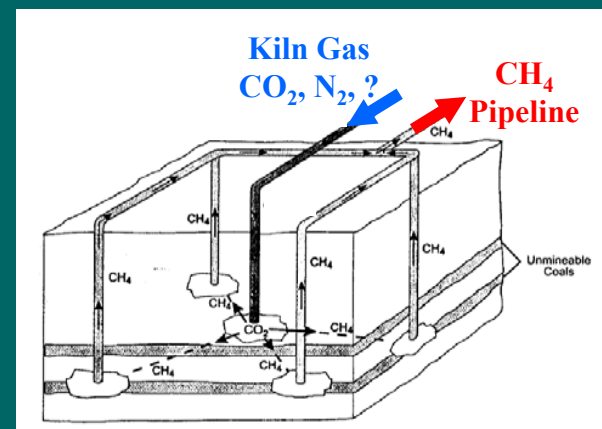
Dehydrate

	% Dry Weight	% Dry Volume
N ₂	61%	69%
CO ₂	25%	18%
O ₂	14%	13%

Reduce Air Leaks

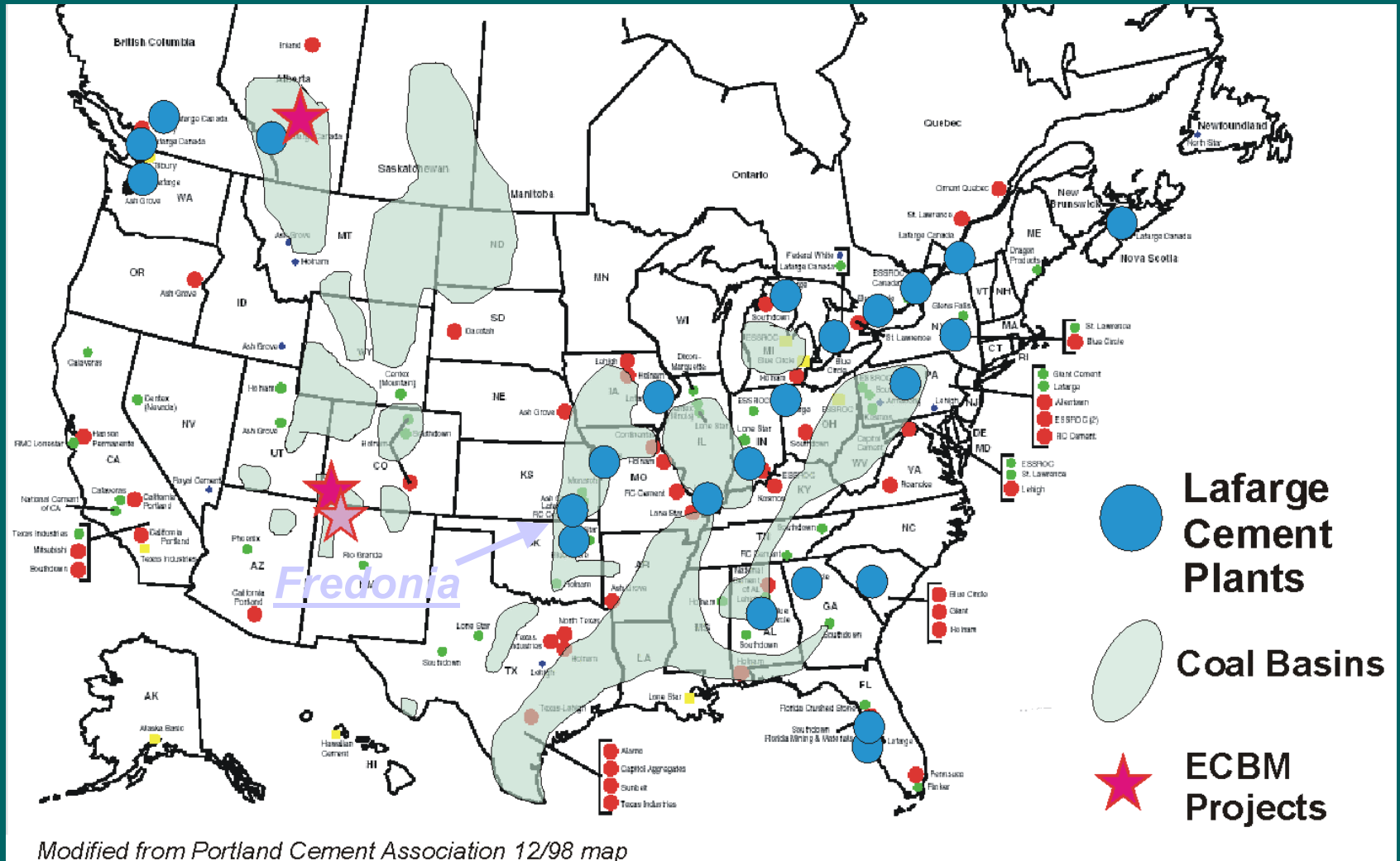
	% Dry Weight	% Dry Volume	Annual Vol.
N ₂	46%	57%	8.1 BCF
CO ₂	50%	39%	5.7 BCF
O ₂	4%	4%	0.6 BCF

Enhanced Coalbed Methane (ECBM)



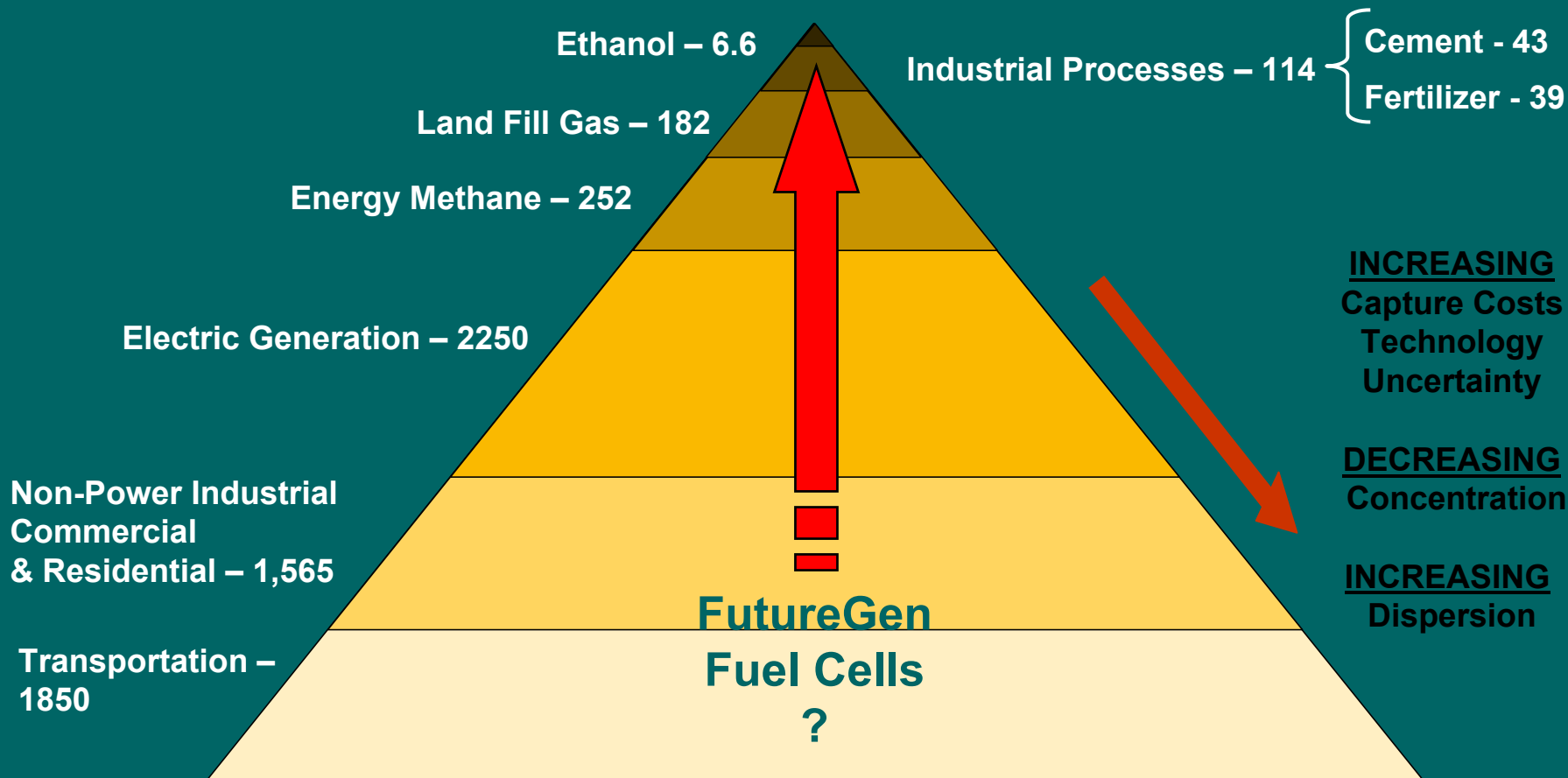
Direct or Modified

Cement Plants and Coal Basins



Modified from Portland Cement Association 12/98 map

Greenhouse Gas Resource



Agricultural Methane – 183
 Nitrous Oxides – 333
 HFC, PFC, SF₆, etc. - 121

Total GHG Emissions 6,869 Million Metric Tons

Data: Year 2002 Energy Information Agency and Renewable Fuels Assoc.

AAFG April 20, 2004



FutureGen

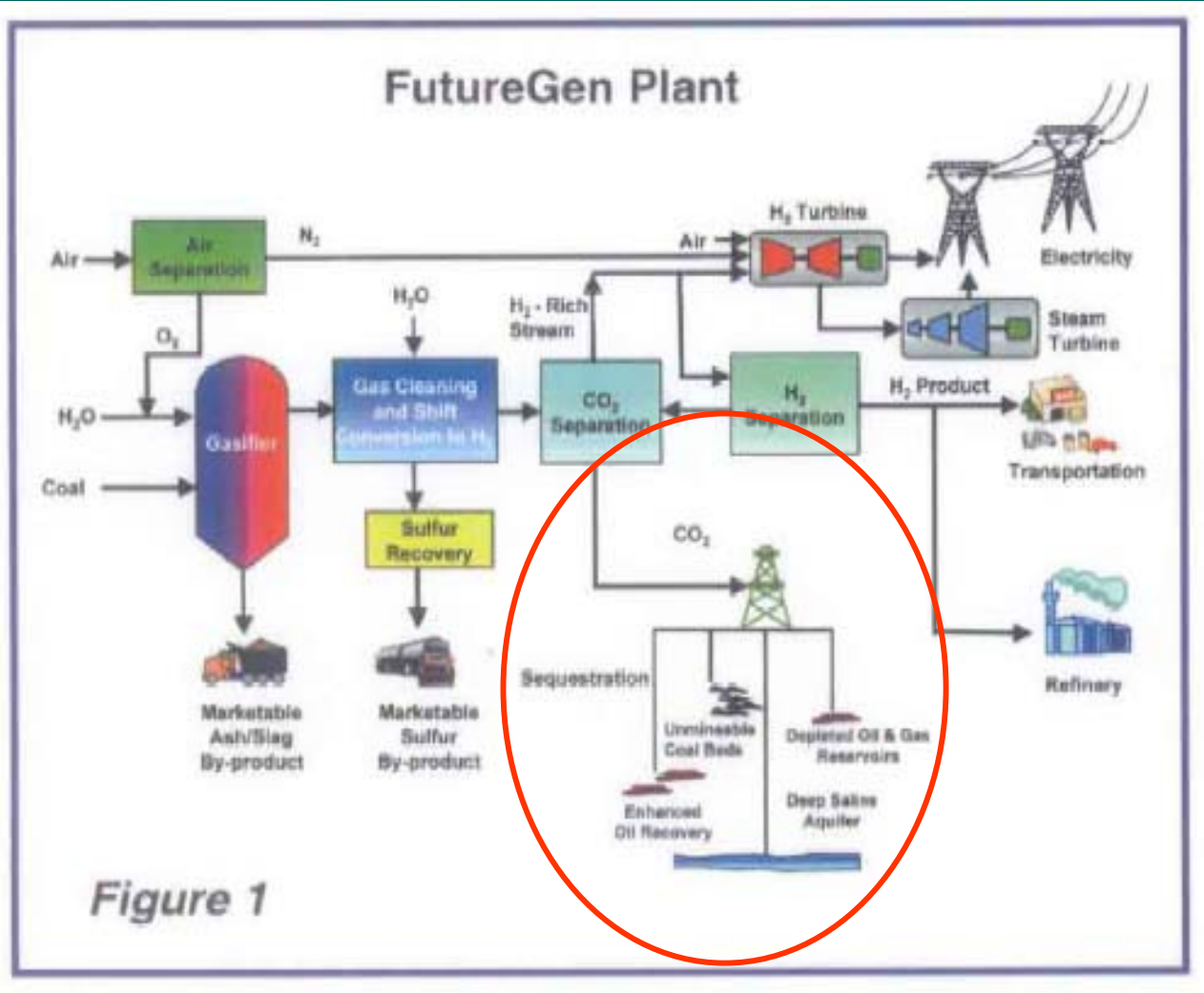
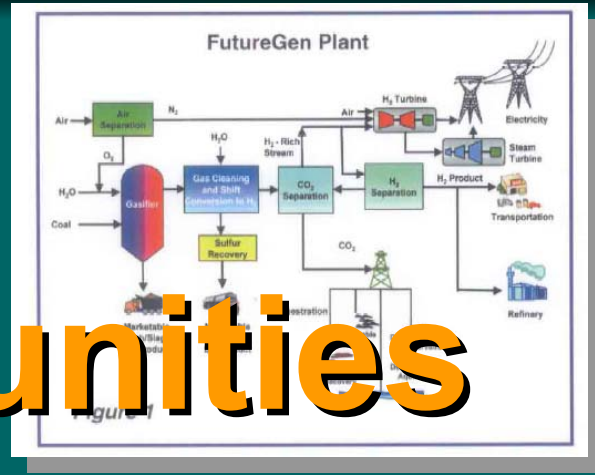
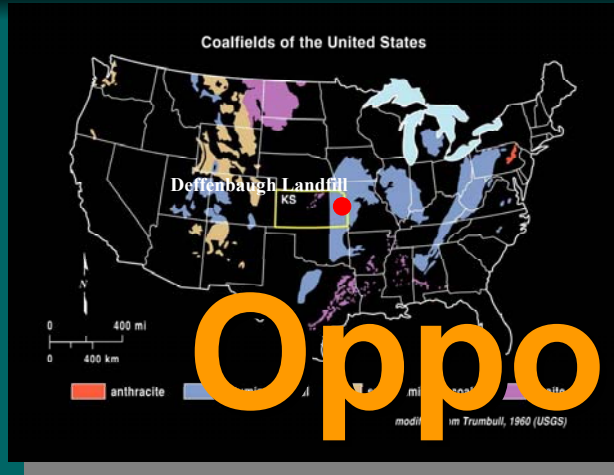
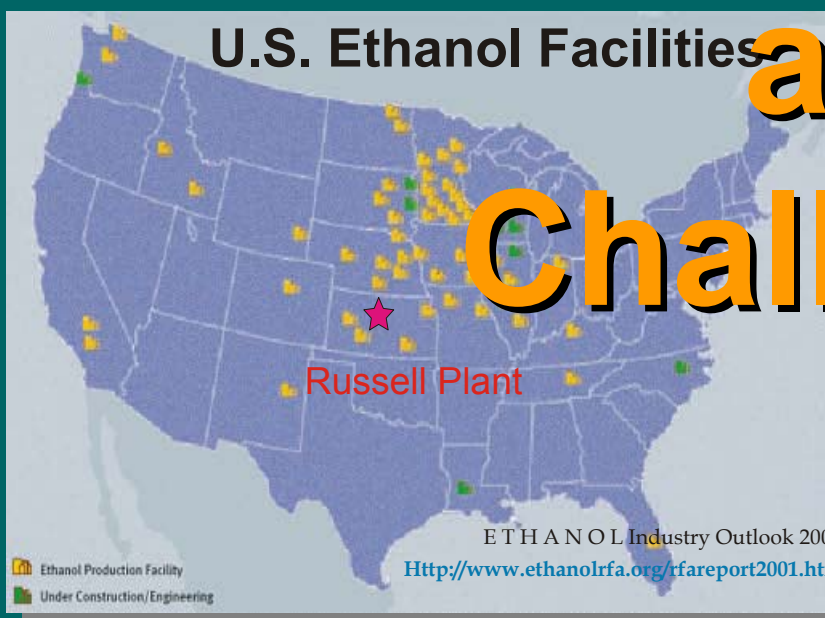


Figure 1

Potential Energy Systems



Opportunities



and Challenges

